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(FILE 'HOME' ENTERED AT 14:23:27 ON 23 MAY 2007)

FILE 'CASREACT' ENTERED AT 14:23:44 ON 23 MAY 2007

L1 STRUCTURE UPLOADED

L2 0 S L1

L3 3 S L1 FULL

=> d que 13 stat

L1 STF

$$\begin{array}{c} CH_2 \\ N \\ CH_2 \\ \end{array}$$

$$\begin{array}{c} CH_2 \\ \\ N \\ \end{array}$$

$$\begin{array}{c} CH_2 \\ \\ CH_2 \\ \end{array}$$

$$\begin{array}{c} CH_2 \\ \\ \end{array}$$

$$\begin{array}{c} CH_2 \\ \\ \end{array}$$

Structure attributes must be viewed using STN Express query preparation.

L3 3 SEA FILE=CASREACT SSS FUL L1 (10 REACTIONS)

100.0% DONE

12 VERIFIED

10 HIT RXNS

3 DOCS

SEARCH TIME: 00.00.01

=> d 1-3 bib abs fhit

```
ANSWER 1 OF 3 CASREACT COPYRIGHT 2007 ACS on STN
        145:397782 CASREACT
AN
        Process for production of optically active fluoroproline derivative
TI
        Kondo, Norihisa; Watanabe, Akio; Kanezaki, Hiroki; Kawada, Kosuke
IN
        Tosoh F-Tech, Inc., Japan
PA
so
        PCT Int. Appl., 23pp.
        CODEN: PIXXD2
DT
        Patent
LA
        Japanese
FAN.CNT 1
                                                                      APPLICATION NO. DATE
        PATENT NO.
                                             DATE
                                    KIND
                                                                      _____
                                    _ _ _ _
                                              -----
                                                                      WO 2006-JP305674 20060322
PΙ
        WO 2006103986
                                     A1
                                              20061005
                     AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH,
                     CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KM, KN, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, LY, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NG, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SM, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC,
                     VN, YU, ZA, ZM, ZW
              RW: AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IS, IT, LT, LU, LV, MC, NL, PL, PT, RO, SE, SI, SK, TR, BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG, BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW, AM, AZ, BY,
                     KG, KZ, MD, RU, TJ, TM
PRAI JP 2005-92878
                                    20050328
os
        MARPAT 145:397782
GI
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HO
$$\star$$
 COOR1 \star COOR1 \star R2 II

L3

There is provided a process for producing an optically active AB fluoroproline derivative represented by the general formula (I; R1 = substituted or unsubstituted alkyl or aryl group; R2 = substituted or unsubstituted alkyl, aryl, alkylcarbonyl, alkoxycarbonyl, arylcarbonyl or aryloxycarbonyl group; an asterisk (*) denotes an asym. carbon) by fluorinating an optically active hydroxyproline derivative represented by the general formula (II; R1 , R2 = same as above). The process comprises adding N-(2-chloro-1,1,2-trifluoroethyl) diethylamine (CTT) or N-(1,1,2,3,3,3-hexafluoropropyl) diethylamine (PPDA) which is inexpensive and easy to handle to an aprotic nonpolar organic solvent at a temperature of 10° or lower and then fluorinating the compound I at a temperature ranging from 10 to 50°. This process enables to produce an optically active fluoroproline derivative represented by the general formula II in which the configuration at position-4 of a compound represented by the general formula I is inverted, in a high purity with reduced production of byproducts, e.g. chloroproline derivs. when CTT is used as the fluorinating agent. Thus, 4.91 g N-(tert-butoxycarbonyl)-(2S,4R)-4-hydroxyproline Me ester and 0.14 g ethanol were dissolved in 18 g CHCl3, cooled to -10°, followed by adding 4.55 g CTT, and the reaction liquid was warmed to 30°, and stirred for 15 h to give 89% N-(tert-butoxycarbonyl)-(2S,4S)-4-fluoroproline Me ester (97.8% purity).

RX(2) OF 2 A ===> B

RX(2) RCT A 74844-91-0

RGT F 309-88-6 Ishikawa reagent

PRO B 203866-16-4

SOL 75-09-2 CH2Cl2

CON SUBSTAGE(1) 0 deg C -> 10 deg C

SUBSTAGE(2) 20 hours, 50 deg C

NTE fluorination

RE.CNT 14 THERE ARE 14 CITED REFERENCES AVAILABLE FOR THIS RECORD

ALL CITATIONS AVAILABLE IN THE RE FORMAT

```
ANSWER 2 OF 3 CASREACT COPYRIGHT 2007 ACS on STN
L3
     142:261782 CASREACT
AN
TI
     Process for preparation of cis-4-fluoro-L-proline derivatives
     Tomisawa, Kazuyuki; Tatsuta, Dai; Yoshida, Tomomichi; Yokoo, Chihiro
TN
PΑ
     Taisho Pharmaceutical Co., Ltd., Japan
     PCT Int. Appl., 17 pp.
SO
     CODEN: PIXXD2
DT
     Patent
LA
     Japanese
FAN.CNT 1
                                             APPLICATION NO.
                       KIND
                             DATE
     PATENT NO.
                                                              _____
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                             20050224
PΙ
     WO 2005016880
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             GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC,
             LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI,
             NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY,
             TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW
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                                             CN 2004-80023726 20040818
                             20060927
     CN 1839120
                        Α
                             20060313
                                             NO 2006-703
                                                               20060214
     NO 2006000703
                        Α
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                                                               20060804
     US 2006281927
                        Α1
                             20061214
                       20030818
PRAI JP 2003-207718
                       20040818
     WO 2004-JP11827
OS
     MARPAT 142:261782
     This invention pertains to a method for producing high purity
AΒ
     cis-4-fluoro-L-proline derivs., which comprises reacting a
     trans-4-hydroxy-L-proline derivative with N,N-diethyl-N-(1,1,2,3,3,3-
     hexafluoropropyl) amine in the presence of a HF scavenger. For example,
     (2S,4R)-1-(tert-butoxycarbonyl)-4-hydroxypyrrolidine-2-carboxylic acid Me
     ester was reacted with N,N-diethyl-N-(1,1,2,3,3,3-hexafluoropropyl)amine
     in CH2Cl2 in the presence of NaF to give (2S,4S)-1-(tert-butoxycarbonyl)-4-
     fluoropyrrolidine-2-carboxylic acid Me ester. This invention provides a
     convenient method to prepare cis-4-fluoro-L-proline derivs. in high yield
     under mild conditions at low cost.
```

RX(1) OF 29 A + B ===> C...

OBU-t
OMe
$$F_3C$$
 F
 F
 F
 F
 F
 F
 F
 F
 F

C YIELD 85%

RX(1) RCT A 74844-91-0, B 309-88-6

RGT D 7681-49-4 NaF PRO C 203866-16-4 SOL 75-09-2 CH2Cl2

CON SUBSTAGE(1) 0 deg C

SUBSTAGE(2) 0 deg C -> room temperature SUBSTAGE(3) 20 hours, room temperature

NTE alternative prepn. shown

RE.CNT 3 THERE ARE 3 CITED REFERENCES AVAILABLE FOR THIS RECORD

ALL CITATIONS AVAILABLE IN THE RE FORMAT

```
ANSWER 3 OF 3 CASREACT COPYRIGHT 2007 ACS on STN
     129:202944 CASREACT
AN
TI
     Preparation of intermediates and 1,3-dioxo-1H-pyrrolo[1,2-c]imidazoles
IN
     Taylor, Eric Deguyon; Petrov, Viacheslav Alexandrovich; Schaefer,
     Matthias; Drauz, Karlheinz; Vogt, Anne; Weckbecker, Christoph; Swearingen,
     Steven H.; Kamireddy, Balreddy
     E. I. Du Pont de Nemours & Co., USA; Degussa A.-G.
PA
SO
     PCT Int. Appl., 58 pp.
     CODEN: PIXXD2
DT
     Patent
     English
LA
FAN.CNT 1
     PATENT NO.
                      KIND DATE
                                           APPLICATION NO. DATE
     _____
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                                           WO 1998-US2721
PΙ
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             HU, ID, IL, IS, JP, KG, KP, KR, KZ, LC, LK, LR, LT, LV, MD, MG,
             MK, MN, MX, NO, NZ, PL, RO, RU, SG, SI, SK, SL, TJ, TM, TR, TT,
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             FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, BF, BJ, CF, CG, CI, CM,
             GA, GN, ML, MR, NE, SN, TD, TG
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                            20051118
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                                           ZA 1998-1168
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                       Α1
                            20020926
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     US 6664400
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                            20031216
PRAI US 1997-38429P
                      19970219
     WO 1998-US2721
                      19980213
     US 1999-367899
                      19991230
OS
     MARPAT 129:202944
GI
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Ι

RX(9) OF 34 ...AB ===> AE...

AE YIELD 80%

RX(9) RCT AB 212198-48-6

STAGE(1)

RGT W 309-88-6 Ishikawa reagent SOL 75-09-2 CH2Cl2, 108-88-3 PhMe

STAGE(2)

RGT I 7647-01-0 HCl SOL 7732-18-5 Water

PRO AE 131176-03-9

RE.CNT 5 THERE ARE 5 CITED REFERENCES AVAILABLE FOR THIS RECORD ALL CITATIONS AVAILABLE IN THE RE FORMAT

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L5				1	SEA	FILE=CAPLUS	ABB=ON	PLU=ON	"TATSUTA DAI"/AU	
L6				2	SEA	FILE=CAPLUS	ABB=ON	PLU=ON	"YOSHIDA TOMOMICHI"/AU	
L7				61	SEA	FILE=CAPLUS	ABB=ON	PLU=ON	"YOKOO CHIHIRO"/AU	
L8				150	SEA	FILE=CAPLUS	ABB=ON	PLU=ON	L4 OR L5 OR L6 OR L7	
L9				1	SEA	FILE=CAPLUS	ABB=ON	PLU=ON	L8 AND (FLUORO(L) PROLINE OF	R
					FLU	DROPROLINE OF	R FLUORO	(W) PROLI	NE)	

=> d bib abs

10/568,708 Page 9

```
ANSWER 1 OF 1 CAPLUS COPYRIGHT 2007 ACS on STN
L9
AN
     2005:158636 CAPLUS
DN
     142:261782
     Process for preparation of cis-4-fluoro-L-proline
ΤI
     derivatives
IN
     Tomisawa, Kazuyuki; Tatsuta, Dai; Yoshida,
     Tomomichi; Yokoo, Chihiro
     Taisho Pharmaceutical Co., Ltd., Japan
PA
     PCT Int. Appl., 17 pp.
so
     CODEN: PIXXD2
DT
     Patent
LΑ
     Japanese
FAN.CNT 1
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                                DATE
                                          APPLICATION NO.
                                                                   DATE
     PATENT NO.
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PΙ
     WO 2005016880
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             NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY,
             TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW
         RW: BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW, AM,
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PRAI JP 2003-207718
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                                20030818
     WO 2004-JP11827
                          W
                                20040818
OS
     CASREACT 142:261782; MARPAT 142:261782
     This invention pertains to a method for producing high purity cis-4-
AB
     fluoro-L-proline derivs., which comprises reacting a
     trans-4-hydroxy-L-proline derivative with N,N-diethyl-N-(1,1,2,3,3,3-
     hexafluoropropyl) amine in the presence of a HF scavenger. For example,
     (2S,4R)-1-(tert-butoxycarbonyl)-4-hydroxypyrrolidine-2-carboxylic acid Me
     ester was reacted with N,N-diethyl-N-(1,1,2,3,3,3-hexafluoropropyl)amine
     in CH2Cl2 in the presence of NaF to give (2S,4S)-1-(tert-butoxycarbonyl)-4-
     fluoropyrrolidine-2-carboxylic acid Me ester. This invention provides a
     convenient method to prepare cis-4-fluoro-L-proline
     derivs. in high yield under mild conditions at low cost.
              THERE ARE 3 CITED REFERENCES AVAILABLE FOR THIS RECORD
RE.CNT 3
              ALL CITATIONS AVAILABLE IN THE RE FORMAT
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10/568,708 Page 10

=> d his full

L6

L7

L8 L9

(FILE 'HOME' ENTERED AT 14:23:27 ON 23 MAY 2007)

FILE 'CASREACT' ENTERED AT 14:23:44 ON 23 MAY 2007 L1 STRUCTURE UPLOADED L20 SEA SSS SAM L1 (0 REACTIONS) L3 3 SEA SSS FUL L1 (10 REACTIONS) D QUE L3 STAT

FILE 'CAPLUS' ENTERED AT 14:29:43 ON 23 MAY 2007

E TOMISAWA KAZUYUKI/AU

D 1-3 BIB ABS FHIT

89 SEA ABB=ON PLU=ON "TOMISAWA KAZUYUKI"/AU L4E TATSUTA DAI/AU

1 SEA ABB=ON PLU=ON "TATSUTA DAI"/AU

L5 E YOSHIDA TOMOMICHI/AU

2 SEA ABB=ON PLU=ON "YOSHIDA TOMOMICHI"/AU E YOKOO CHIHIRO/AU

61 SEA ABB=ON PLU=ON "YOKOO CHIHIRO"/AU

150 SEA ABB=ON PLU=ON L4 OR L5 OR L6 OR L7

1 SEA ABB=ON PLU=ON L8 AND (FLUORO(L) PROLINE OR FLUOROPROLINE OR FLUORO (W) PROLINE)

D QUE L9 STAT

D BIB ABS

FILE HOME

FILE CASREACT

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FILE CONTENT:1840 - 19 May 2007 VOL 146 ISS 22

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This file contains CAS Registry Numbers for easy and accurate substance identification.

FILE CAPLUS

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10/568,708 Page 11

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http://www.cas.org/infopolicy.html

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